

Declaration of Performance No: ASIL (308L Si) W 19 9L Si/08

according to Annex III Construction Products Regulation (EU) No. 305/2011 and Regulation (EU) No. 574/2014

For the construction product	Stainless Steel Welding wire		
Unique Identification code for	Welding Consumable (TIG)		
product type:	W 19 9 L Si(308L Si), Delivery Condition- As Per EN ISO 544:2017		
Intended use of construction	Fusion Welding of Metallic Structure or composite metal and concrete		
products:	structures in Constructions work		
	Ambica Steels India Limited		
Manufacturer:	Survey No: 385, Bhuj - Bhachau Highway, Village: Kanaiyabe, Taluka: Bhuj,		
	Dist: Kutch, Gujarat - 370020, India		
Authorised Representative:	None		
5. System of AVCP:	System 2+ According to EN13479:2017, Annex. ZA 2.1		
6. Harmonized Standard:	EN 13479:2017, ISO 14343-A:2017		
Notified Body:	TUV NORD Systems GmbH & Co. KG D-22525 Hamburg, Kenn. Nr. 0045		
7. Technical Standard	ISO 544:2017, BS EN 14532-1:2004		

8. Declared Performance:

Essential Characteristics			Performance
Dimension			Ø 1.2-4.0 mm
Chemical Compositions			
Elements	Min.	Max.	
С	-	0.03	
Si	0.65	1.20	
Mn	1.00	2.50	
Р	-	0.03	Chemical composition as per table 1 of ISO
S	-	0.02	14343-A:2017
Cr	19.0	21.0	
Ni	9.0	11.0	
Мо	-	0.50	
Cu	-	0.50	
N	-	_	

The performance of the product identified above is in conformity with the set of declared performance.

This Declaration of Performance is issued, in accordance with Regulation (EU) No 305/2011 & 574/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Bulle

(Name and Function): Sunil Shukla, DGM-QA

(Place, Date, Signature): Kutch, Gujarat, Date.- 01.08.2025

To download declaration of Performance: www.india.ambicasteels.com, DoP NO.: ASIL (308L Si) W 19 9L Si/08, Rev. 02

Reg. Office & Works: Ambica Steels India Limited

Survey No: 385, Bhuj - Bhachau Highway, Village: Kanaiyabe, Taluka: Bhuj, Dist: Kutch, Gujarat - 370020, India